Vork Order ID 83203 iday, April 13, 2012 1:13:28 PM			*83203*									Page 1		
tem ID: Revision ID: tem Name:	D412-702-303 Harness Assembly			Accept	*N900	<u>040</u>	100)*	Setup	Start Stop	171	S1* S2*		
tart Date: Required Date: Reference:	4/13/2012 Start Q	ty: 2.00 Qty: 2.00	*2* *2*		Cust Item I Customer:	ID:					1 4	. 17		
approvals:	Process Plan:		Date:	7 Tooling: _ SPC (Y/N):		ate:	<u> </u>		Run	Start Stop	1/3	R1* R2*		
equence ID/ Vork Center I	Operation Descript			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Re Qt		Reject Number	Insp. Stamp		
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Dart Aerospace Ltd

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes No DQA: Date:								
	R	esolution:	Disposition	:	_ QA: N/C C	QA: N/C Closed: Date: _							
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCF	R)							
DATE	STEP	Description of NC		on B	Verifi	cation	Approval	Approval					
DAIL	OIL!	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date		ion C	Chief Eng	QC Inspector				
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Work Ord			*83203*									Page 2
Item ID: Revision ID: Item Name:	D412-702-3 Harness Asse			Accept	*N900	040	100)*	Setup	Start Stop	171	S1* S2*
Start Date: Required Date: Reference:	4/13/2012	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:						
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			Date:	SPC (Y/N):					Stop	" *NR2*		
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130		QC21- Final Inspection	- Work Order Release	0.00						10	l.	/ XIX
130 QC Quality Control		Memo		0.00						121	16 15	

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	CEDURE CHAN	IGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approvai QC Inspector					
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NCR:		V	VORK ORDE	R NON-CONFORMAN	ICE (NCR)								
	I	Description of NC		Corrective Action Section	В	Verification	Approval	Approval QC Inspector					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng						
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Picklist Print

Friday, April 13, 2012 1:13:32 PM

Work Order ID: 83203

Parent Item Name:

83203

D412-702-303

Harness Assembly

D412-702-303

Start Date: 4/13/2012

Required Date: 4/24/2012

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

Parent Item:

IPP Rev:A new issue DD 10.04.30 verified:EC

	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued
D3573-8		Manufactured	No			100	Each	3.0000	1	2	71	//
D3573-8									**	4	Saj	106/04
•				Location	<u>l</u>	Loc	<u>Oty</u>	Loc Code			V	
				GA			3		_		_	
					69464		3			2	-/	
D4088-041		Manufactured	No			100	Each	1.0000	1	<u>کے 2</u>	//	/ /
*D4088-041	 *								**		75/	2/06/04
				Location	<u>l</u>	Loc	Oty	Loc Code				
				ST267			1				_ ~	700000
					75443		1					8093 7
MS24693-S272		Purchased	No			100	Each	313.0000	4	8		
MS24693-	S272								**	4	512	106/04
				Location	<u>l</u>	<u>Loc</u>	<u>Oty</u>	Loc Code				•
				GA			296				_	
					118352		296		_	<u> </u>	_	
				ST288			17				_	
					116391		11		_		_	
					116737		2		_		_	
					117977		4		_		_	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	OCEDURE CHAN	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
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	O.L.		Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector					
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Required Date: 4/24/2012

Required Qty: 2.00

Friday, April 13, 2012 1:13:32 PM

*AN960.ID1011 *

Work Order ID: 83203

D412-702-303

Parent Item:

AN960JD10LL

Washer

Parent Item Name: Harness Assembly

Purchased

Purchased

D412-702-303

83203

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Each

3,557.000

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Start Date: 4/13/2012 Start Qty: 2.00

No

No

Location Loc Oty ST337A 3557 19085 328 19600 3229 100 Each

2,981.000

Loc Code

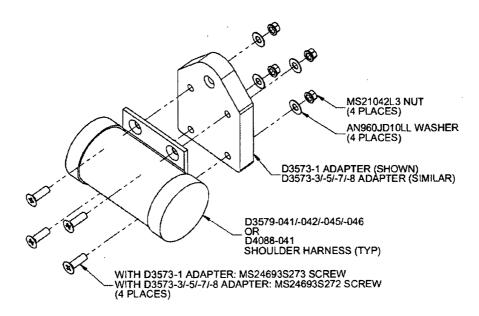
MS21042L3

MS21042I3

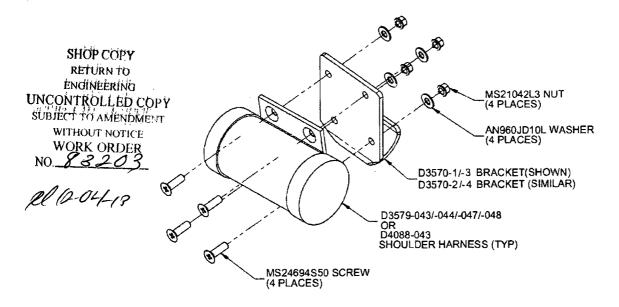
Location	Loc Qty							
ST300	2981							
117441	16							
117885	32							
118451	5							
118927	3							
119017	1759							
119075	166							
121349	1000							

Loc Code

Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval** DATE **STEP** PROCEDURE CHANGE By Qty Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE **STEP** Sign & Initial **Action Description** Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng



<u>DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-307/-309/-315/-317 HARNESS ASSEMBLIES</u>



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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Dart Aerospace Ltd

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W/O:			W	ORK ORDER CH	IANGES									
DATE	STEP	PRO	PROCEDURE CHANGE							Approval QC Inspector				
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Part No:		PAR #:	Fault Cat	tegory:	NC	NCR: Yes No DQA: Date:								
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DATE	STEP	Description of NC Section A	Corrective Action Se			Sign &	Verification		Approval	Approval				
			Chief Eng	Chief Eng	puon	Date	Section	on C	Chief Eng	QC Inspector				
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